



**E4693-1 DOUBLER**

- NOTES:**
- 1) MATERIAL: MADE FROM E4693-1F
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.18 lbs

A		NEW ISSUE			12.12.03
REV.		DESCRIPTION			
DESIGN			<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA		
DRAWN					
CHECKED			DRAWING NO. REV. A <b>E4693</b> SHEET 1 OF 2		
MFG. APPR.					
APPROVED			TITLE SCALE <b>DOUBLER</b> NTS		
DE APPR.					
DATE		12.12.03			
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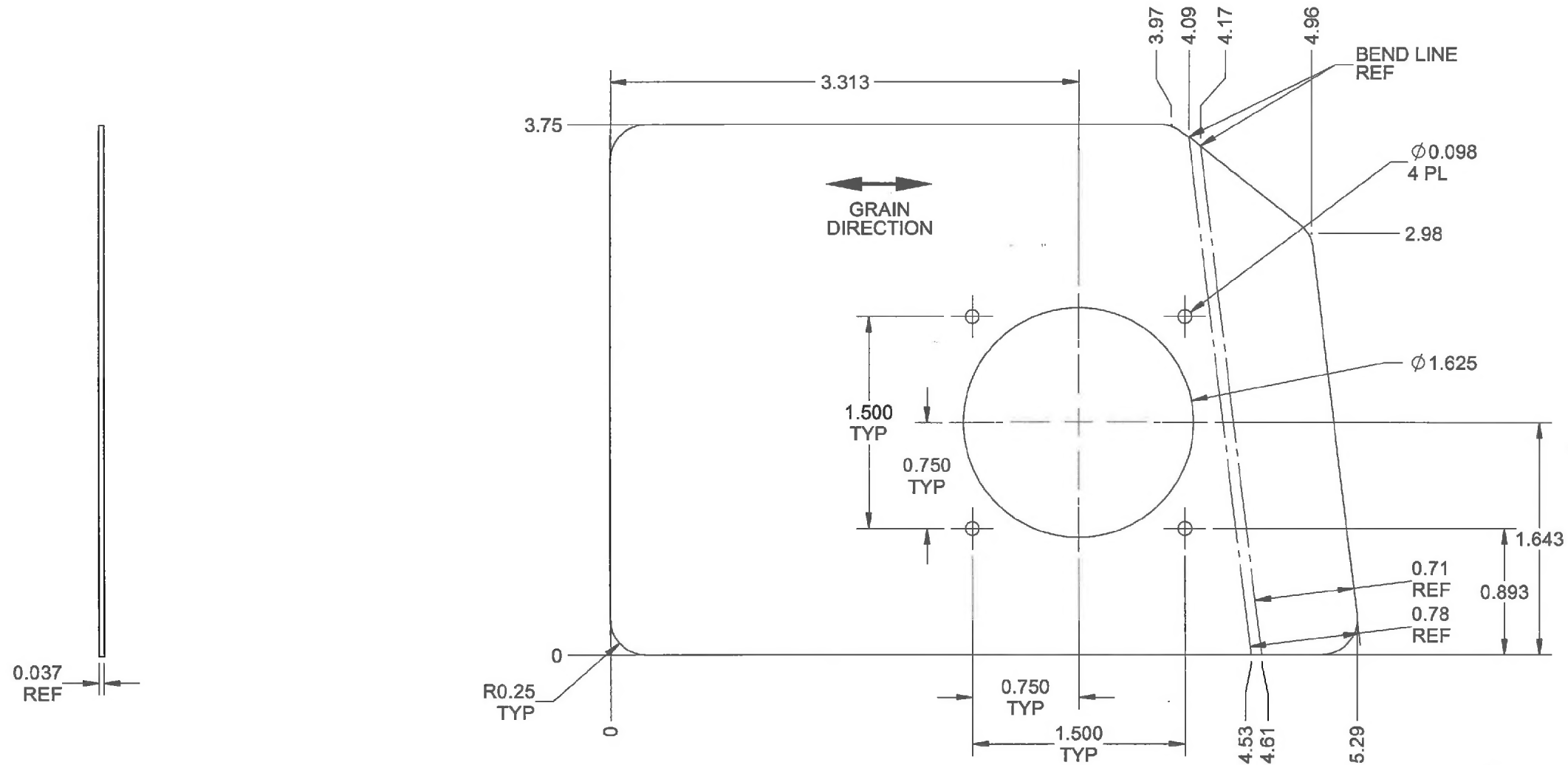
8 7 6 5 4 3 2 1

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**E4693-1F DOUBLER FLAT PATTERN**

- NOTES:
- 1) MATERIAL: AISI 301 STAINLESS STEEL SHEET, 1/4 HARD, 0.037 THICK  
PER AMS 5517 OR AMS 5518 OR AMS 5902 OR AMS 5519 OR ASTM A666  
REF DART SPEC M301S20GA
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.18 lbs

DESIGN	<i>[Signature]</i>	<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>E4693</b>	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>DOUBLER</b>	NTS
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